



XLI is equipped with modern manufacturing and office space, a highly trained staff, and the most up to date machinery, equipment, and software available to meet your needs for precision manufacturing services.

PRISMATIC MACHINING (MILLING)

5 Axis Machining Centers (5)

- » (1) Matsuura MAM72-35V PC32 - Automation
- » (2) Matsuura MAM72-52V PC15 - Automation
- » (1) Matsuura MX-520T PC 7 - Automation
- » (1) OKK VCX-350 5-Axis Machining Center

Vertical Machining Centers (21)

- » (1) Matsuura VX-1500 Vertical Machining Center
- » (1) YCM JD315 Vertical Machining Center
- » (1) Smart SM1165 Vertical Machining Center
- » (6) D21 Lib5 Plus 24,000 RPM Robodril Vertical Machining Center
- » (7) Robodrills equipped with Fanuc Automation
- » (2) YCM NSV106A Ultra High-Performance Vertical Machining Center
- » (2) Haas VF-2SS Vertical Machining Center
- » (1) Haas VF-4SS Vertical Machining Center

Horizontal Machining Centers (11)

- » (6) 400MM Smart Machine Tool SX 4000 Horizontal Machining Center
- » (3) 500MM OKK Horizontal Machining Centers
- » (1) 500MM Nigata Horizontal Machining Center
- » (1) 500MM Matsuura Horizontal Machining Center with Pallet Pool

WIRE EDM

Wire EDM Machines With Automatic Threaders (9)

- » (3) Mitsubishi MV1200 S - 15.7" x 11.8" x 8.7" Travel
- » (1) Makino U6 H.E.A.T. - 25.6" x 17.7" x 16.5" Travel
- » (1) Mitsubishi FA 20 - 19.6" x 13.7" x 11.8" Travel
- » (1) Mitsubishi FA 20 RECON - 19.6" x 13.7" x 11.8" Travel
- » (1) Mitsubishi MD PRO II - 19.8" x 13.7" x 11.8" Travel
- » (1) Mitsubishi MD PRO II - 19.8" x 13.7" x 11.8" Travel
- » (1) Mitsubishi MD PRO II RECON - 19.8" x 13.7" x 11.8" Travel

CNC Hole Burners (2)

- » (1) Titan Hole Popper
- » (1) Drill Mate Standard

ROTATIONAL MACHINING (TURNING)

Swiss Lathes (7)

- » (1) Citizen L12 Swiss Type Lathe with Automatic Hydraulic Bar Feeder
- » (3) Citizen L32 Swiss Type Automatic Lathe with Automatic Hydraulic Bar Feeder
- » (2) Citizen L20 Swiss Type Automatic Lathe with Automatic Hydraulic Bar Feeder
- » (1) Star SR16 Swiss Type Automatic Lathe with Automatic Hydraulic Bar Feeder

Traditional & Mill/Turn Lathes (5)

- » (2) Smart NL2000BSY Mill Turn Lathe
- » (2) Nakamura JX250 with Bar Feeder
- » (1) Hyundai Wia KIT4500 High-Speed Gang Slide Lathe with Bar Feeder

ENGINEERING

- » AutoCAD
- » ECI JobBoss
- » Mastercam
- » Microsoft Project
- » SolidWorks

SHEET METAL FABRICATION

Cutting Tools (3)

- » (1) Amada Ventis 6kw Fiber Laser
- » (1) Amada LCG3015-AJ 4kw Fiber Laser
- » (1) Vipros 358 KING Turret Press

Forming (7)

- » (1) LVD Strippit (165 Ton) Press Brake
- » (1) LVD Strippit Dyna-Press (40 Ton) Press Brake
- » (2) Amada HFB 8025 (88 Ton) Press Brake
- » (1) Amada HRB 1003 (100 Ton) Press Brake
- » (1) Amada HG 2204 (250 Ton) Press Brake
- » (1) DiAcro Press Brake (17 Ton) Press Brake

Support Equipment (13)

- » (3) Haeger Model 618 Fastener Insertion System
- » (1) PEMSerter
- » (1) Niagara 10 Gauge 4' Shear
- » (2) Timesaver Wet System
- » (1) Timesaver Dry System
- » (3) Dwindraft Deburring Stations
- » (2) Bowl Vibratory Tumblers

Welding Equipment (7)

- » (2) Amada Spot Welder
- » (4) Miller Syncrowave 250 TIG Welder (300 Amp)
- » (1) Millermatic MIG Welder (250 Amp)

QUALITY

- » Full range of micrometers, fixed limit gages, and related equipment
- » (8) Brown & Sharpe TESA-HITE 600 Plus D Height Gage
- » (2) Brown & Sharpe Global Image 9128 DCC Coordinate Measuring Machine
- » (1) Brown & Sharpe XLO 14" Optical Comparator
- » (2) Keyence IM-7030T Instant Measurement System
- » (1) Mitutoyo PH-3515F Horizontal Optical Comparator
- » (1) TESASCOPE 355H plus 14" Optical Comparator with Digital Readout
- » (1) Wilson 4JR-BB Hardness Tester



COMMITTED TO CUSTOMER SATISFACTION

Our customers notice the XLI difference time after time. By working to establish long term, value-based relationships with each customer, we deliver quickly and effectively in ways that allow our partners to succeed in a competitive environment. Working together allows us to solve even the most complex challenges.

OUR VALUES

Our commitment to service and on time delivery of the highest quality products that separates us from the rest. We solve your challenges and come through when it matters most.

OUR PEOPLE

We believe that our team is the best talent in the industry. Working together to support our customers in every facet of the company allows us to deliver in even the most difficult situations. Each time, our team goes the extra mile to deliver. It is our goal that customers feel that they, too, are also part of this family.



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